## Nanogap fabrication based on strained III-V beams

NanoSpain 2008 – Nanolberian Conference Nanofabrication Parallel Session Braga - Portugal

April 15, 2008

### Iván Fernández-Martínez

Instituto de Microelectrónica de Madrid Centro Nacional de Microelectrónica CSIC (Spain)





# Nanogap fabrication based on strained III-V beams

Outline of the talk

- Introduction.

- Examples of Nanogap fabrication methods.

- Description of our new strategy : strained single - crystal beams.

- Summary.





Introduction

Nanogap definition:

'Separation between two contacts in the nanometer range'.

Interesting for :



<u>Molecular Electronics</u>: In particular for transport measurements in Single Molecule Junctions or nanoparticles.





#### Introduction

Problems:

Limited resolution the standard micro-fabrication process (EBL, FIB...) ~15-20nm.

The Au contacts are cut using the smaller beam size (1 pA, 7 nm)





It is neccesary to explore alternative fabrication methods.





#### Fabrication methods : Examples

 $\frac{\text{Electromigration}}{(\text{breaking metallic wires passing through a current 10^7 A/cm^{-2})}$ 

SPM techniques

(precise control of the tip-surface distance) Single atom conduction



### Fabrication methods: Mechanically Controlable Break Junction.







III-V single crystal strained epitaxial heterostructures

Single crystal heterostructures containing GaAs, AlGaAs and GaP.

Ability of ALMBE to grow heterostructures with large lattice mismatch GaAs and GaP ( $\Delta a = 3.6\%$ ) with atomic precision.





### GaP on GaAs: mismatch accomodated by strain

### Single GaP ML between GaAs



### 2 GaP ML embedded on GaAs: mismatch accomodated by strain



Capability for obtaining flat and abrupt interfaces F. Briones et al., Appl. Phys. A **49** 729 (1989). A Mazuelas et al. J. Phys. D **26** A167 (1993).





Grown layer by ALMBE: GaAs/GaP

10 single GaP ML's symmetrically distributed in 200nm thick layer.

Each GaP layer is separated by 64 GaAs ML's (no misfit dislocation)



GaP 'stressors' of atomic thickness are introduced





### ALMBE grown GaAs/GaP/AlGaAs/GaAs heterostructure

I  $\mu$ m thick AlGaAs layer that acts as sacrificial layer. HF Etching Selectivity AlGaAs/GaAs = 10<sup>7</sup>:1for microfabrication of structures



### Strain release during AlGaAs layer etching



Contraction length can be calculated by strain sharing model between GaP and GaAs layers.  $M=biaxial\ moduli$ 

$$d = \frac{L}{a} \cdot \varepsilon_{GaAs} = L \cdot \frac{\Delta a}{a} \cdot \frac{1}{1 + \frac{n_{GaAs}}{n_{GaP}}} \cdot \frac{M_{GaAs}}{M_{GaP}}$$
$$L = 10 \ \mu m \rightarrow d = 5nm$$



*n*=*number* of *MLs* 

 $\frac{n_{GaAs}}{2} = 70$ 

 $\frac{\Delta a}{2} = 3.6\%$ 

*n*<sub>GaP</sub>

a

### Strain-release-cleavage

Nanoconstruction breaks by cleavage of GaAs/GaP strained layer during AlGaAs etching. Atomically flat cleavage planes.





### How to turn this contraction into a nanogap?

### EXPERIMENTAL:

Beams with a narrow neck (nanoconstruction) are fabricated by EBL + wet etching of the GaAs/GaP layer.



### Fabricated device

#### Top view





Colored SEM image of the etched device.





### Fabricated device

Side view



SEM tilted image of the etched device.

Two atomically flat surfaces separated a few nanometers.





### Multiple nanogap fabrication: as small as 5nm!



4 5 6 7 8 9 10 Beam length (μm)



l:*d* ~ 5nm



III:*d* ~ 50nm





IV:*d* ~ 70nm





0-

3

4

Parallel nanogap fabrication using III-V epitaxial strained beams

Summary:

- A novel parallel nanogap fabrication method using strained beams is developed.

- The process is highly reproducible and allows precise gap size control. Full-wafer compatible technology

- Cantilever can be electrostatically actuated.

Accepted in Nanotechnology. I. Fernández-Martínez et al.





### People involved

- Y. González (MBE group at IMM).
- F. Briones.
- J. L. Costa-Krämer.
- <u>Help with microfabrication techniques</u>
  - J. V. Anguita F. Torres
- <u>MEC for a FPI grant and NANOCIR project</u>



